

HEART OF THE NORTH TOURS

WESTERN MINNESOTA STEAM THRESHERS' REUNION

& 2024 John Deere Expo!



ROLLAG MINNESOTA

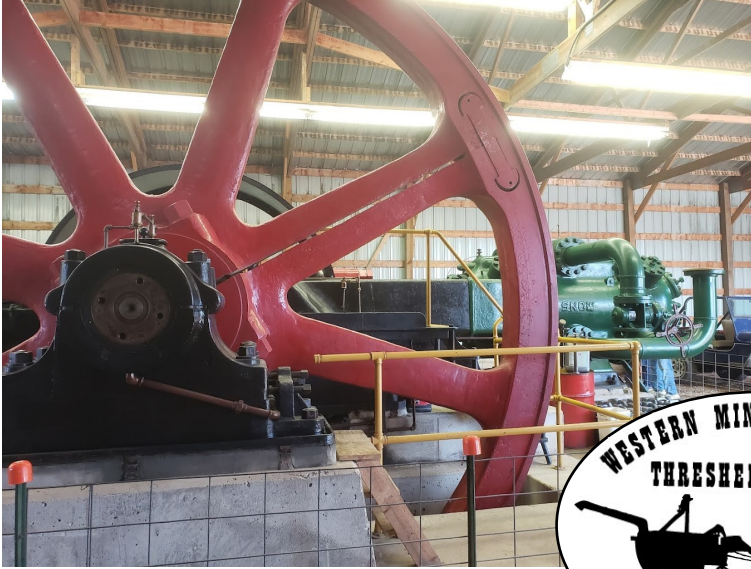
August 29th - September 1st 2024

heartofthenorthtours.com or 833-424-2700

GMN082924

HEART OF THE NORTH TOURS

THE ONLY WAY TO ROLL!



Itinerary:

Day 1 Thursday, August 29

At-home pickup

A car pulls up, the driver ready to take your luggage, and off you go! Headed to board the coach, leaving your vehicle safely home.

Arrive in Detroit Lakes

As a result of continuous postal mix-ups between Detroit, Minnesota and the better-known Detroit, Michigan, a special election was held on September 7, 1926 to change the city's name to Detroit Lakes. Upon arrival in Detroit Lakes you will have free time on Washington Avenue for shopping and lunch on your own.

Becker County Museum

Founded in 1943 and housed in the basement of the county courthouse, the collection grew and is housed in the current building. Learn the history of Becker County with a collection of over 14,000 photographs and over 20,000 artifacts. You might also have time for a tour of the Historic Holmes Theatre located next door.

Lodging in Detroit Lakes, MN

Spend the next three nights at the Best Western Premier The Lodge on Lake Detroit. You are sure to find that little something extra during your stay. With modern amenities and thoughtful design, this lakefront hotel will stand out as a memorable stay. Walk out and enjoy the beach located on the Lake. Enjoy evening smores in the lobby from 8-9 and take them outside to the fire pits. Dinner is on your own this evening.



Day 2 Friday, August 30

Western Minnesota Steam Thrashers Reunion & John Deere Expo!

With over 200 acres of things to see, it is nearly impossible to see everything offered in a single day. That's why you will have two days to visit. From amazing breakfasts at one of the many church stands, to afternoon plowing and evening music and spark shows, you'll simply need more than a day to take it all in.

2024 Friday Events

The gates open at 6:00am, so arrive this morning and spend the day at the Steam Engine Reunion. Some of today's events will include ladies activities on Mainstreet, Morning and Afternoon Parades, Lumber Sawing, Baker Fan & Prony Break, All Day Square Dancing, Music in the Nelson Hall and Downer Church and other demonstrations on the grounds.

Dinner at Local Restaurant

Depart the Reunion in the late afternoon and enjoy an included dinner this evening at a local restaurant. Then return to your hotel for some relaxing beach time or Smores at the fire pit. **(B,D)**

Day 3 Saturday, August 31

Visit the Hjemkomst Center

Located in Moorhead, Minnesota, the Hjemkomst Center first opened in 1985 and serves as a home to Hjemkomst Viking Ship, Hopperstad Stave Church replica, museum exhibits, and county archives.



Tamarac National Wildlife Refuge

Tamarac National Wildlife Refuge lies in the heart of one of the most diverse transition zones in North America. Here eastern deciduous hardwoods, northern coniferous forests and western tallgrass prairie converge - creating a rich assemblage of both plants and animals. Tamarac

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ROLLAG! Western Minnesota Steam Threshers' Reunion

National Wildlife Refuge was established as a refuge and breeding ground for migratory birds and other wildlife. Stop by the visitor center to view the exhibits, step out onto the observation deck to look for trumpeter swans, loons and other wildlife on Jim's Marsh. Watch the refuge video. Check out the pollinator garden.

Your motorcoach can also take a six mile gravel wildlife drive through the park.

2024 Saturday Evening Events

Following the Wildlife Adventure tour, return to your hotel in Detroit Lakes where you will have time to freshen up for the evening activities.

In addition to the all day events, beginning on Saturday Evening at 7:00pm, enjoy Music Nelson Hall, Blacksmith Shop and Gospel in the Downer Church. Other events include Steam Queen Coronation, Live Music, Catholic Mass, and Spark Show in the Sandbox. Dinner is on your own. **(B)**

Day 4 Sunday, September 1

All Faith Worship Service

After breakfast at the hotel, check out. There is an All Faith Worship Service available at the Steam Engine Reunion grounds beginning at 9:00am if you wish to attend.

Revisit Rollag exhibits to catch any unseen displays!

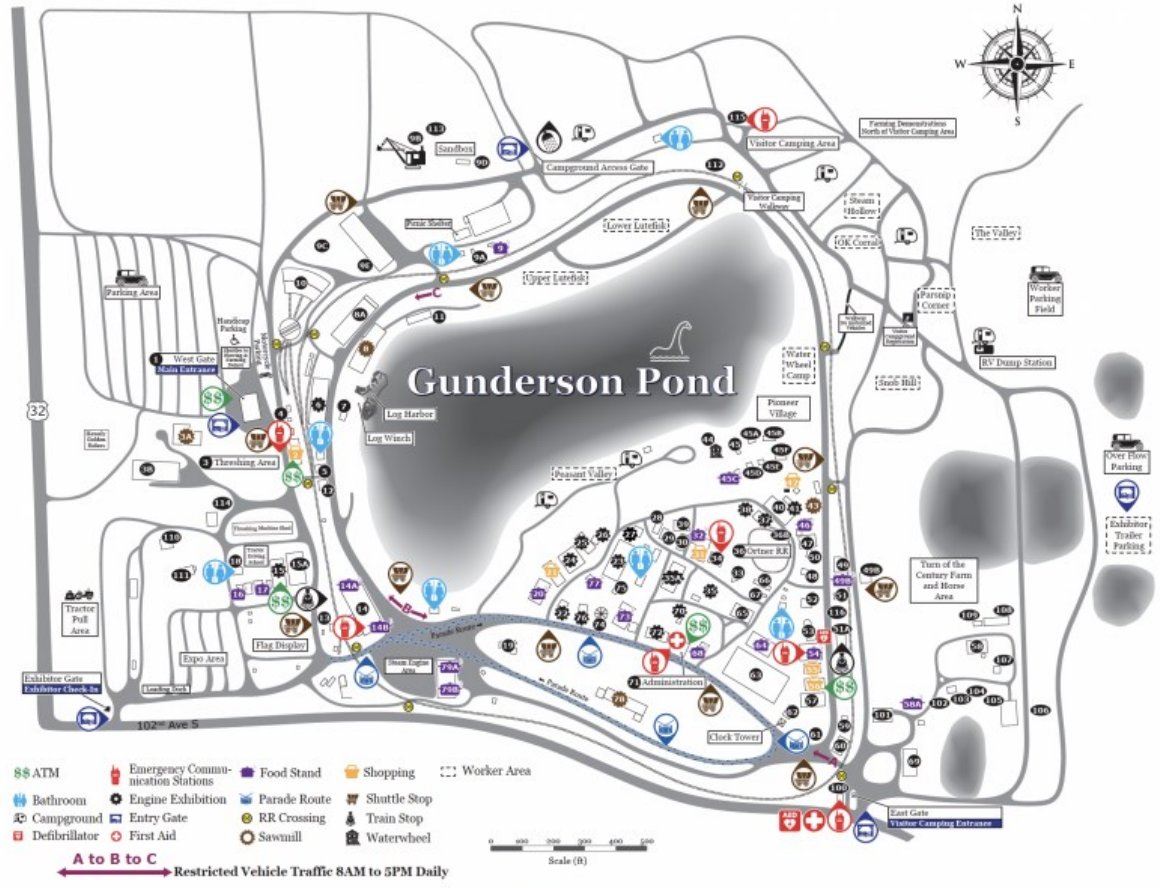
Today, travel home with fond memories of your visit to Rollag.

Welcome Back!

As the coach pulls into the parking lot, your drivers and cars await to gather you, your luggage and any treasures you might have gotten on the tour, whisking you home!



- 1 West Gate/Steiger Heritage Hall
- 2 Souvenir & Concessions
- 3 Threshing Area
- 3A Thick 'N Thin Sawmill (Larson Mill)
- 3B Arlen Nelson Bldg (Engine Storage)
- 4 Shuttle Wagon Center
- 5 Just for Kids Bldg.
- 6 Pennsylvania Bldg. (600 Snow Engine)
- 7 Jammer
- 8 Briden-Roen Sawmill
- 8A Rollag Foundry & Machine Shop
- 9 Construction Area Food Stand
- 9A Handicap Restroom
- 9B Rudicell Bldg (Steam Shovel Storage)
- 9C Tennesos Construction Cars
- 9D Osgood Steam Shovel (Largest Coal Fired Steam Shovel Still Operating)
- 9E Steam Engine Storage
- 10 Ellingson Roundhouse
- 11 Pumphouse
- 12 Hickson Depot
- 13 Train Loading
- 14 Threshermen's Memorial Bldg.
- 14A Whistle Stop Ice Cream
- 14B TMB Food Stand
- 15 Expo Bldg. (Veteran's Military Feature)
- 15A Peterson Bldg. (Home of Homemade Equipment)
- 16 Food Stand (Hawley Lutheran)
- 17 Fry Bread/Malt Stand
- 18 Expo Restroom
- 19 Prony Brake
- 20 Food Stand (Lysne, Solum, Hegland)
- 21 Books & Buckle Stand
- 22 DeLaVergne Diesel
- 23 Otto engines
- 24 West Engine Bldg.
- 25 Get Goers Bldg.
- 26 Fairbanks Horse
- 27 Western Engine Bldg.
- 28 North Gas Engines
- 29 Well House
- 30 Blacksmith shop
- 31 Freeport Bldg. (Flour Mill)
- 32 Apple Stand
- 33 Memorial Wall/Case Eagle
- 34 Log Cabin Museum
- 35 Miniature-land
- 35A Johnson Bros Pavilion (Gas Engine Display)
- 36 Little Steam Train
- 36A Ortner Roadhouse
- 37 Pabst Engine
- 38 Soo Engine
- 39 Benson Car Museum
- 40 Villaurme Corliss
- 41 Montana Boiler
- 42 Steam Hammer (Plate Sales Booth)
- 43 Ridgeway Saw
- 44 Water Wheel
- 45 Rushfeldt Cabin
- 45A Dye Shack
- 45B Machine Shed
- 45C Ray's Cold Drinks
- 45D Lye Soap
- 45E Calligraphy
- 45F Barn
- 46 Little Train Ice Cream Stand
- 47 Print Shop
- 48 Bjornsdahl House
- 49 Hitterdal Depot
- 49A Cormorant Log House
- 49B Hitterdal Popcorn Stand
- 50 Downer Church
- 51 Post Office
- 51A Picnic Shelter
- 52 Main Street House
- 53 School House
- 54 Mercantile (Maggie's Ice Cream)
- 55 General Store
- 56 Prairie Rose Boutique
- 57 Pioneer Ladies' Bldg.
- 58 Horse Barn (Turn of the Century)
- 58A Cook Car
- 59 Tydol Gas Station
- 60 Baker Depot
- 61 Lady Bug Park
- 62 Antique Lamp Bldg.
- 63 Nelson Bldg. (Ice Cream Stand Inside)
- 64 Food Stand (Rollag Lutheran)
- 65 Square Dancing
- 66 Flossie's Laundry
- 67 Dey Power House
- 68 WMSTR Concessions
- 69 Service Bldg.
- 70 Juergens Engine Shed
- 71 Administration/Information
- 72 Model Engine Bldg.
- 73 Park Food Stand (Our Saviors, Eksjo)
- 74 Merry-Go-Round
- 75 Horsecarvers
- 76 150 HP Snow Engine
- 77 Redwood Ice Cream Stand
- 78 Earl's Sawmill/Merlyn's Millwork
- 79A Food Stand (Assumption)
- 79B Food Stand (Faith Lutheran)
- 100 FIRST AID/SHERIFF STATION
- 101 Granlund Brudevold Bldg.
- 102 House (Turn of the Century)
- 103 Summer Kitchen (Turn of the Century)
- 104 Harness Shop (Turn of the Century)
- 105 Machine Shed (Turn of the Century)
- 106 Granary (Turn of the Century)
- 107 Blacksmith Shop (Turn of the Century)
- 108 Loafing Shed (Turn of the Century)
- 109 Chicken Coop (Turn of the Century)
- 110 Farmstead Barn (1930's Era)
- 111 Farmstead House (1930's Era)
- 112 Pump Shed
- 113 Worker Shower
- 114 Farm Shop
- 115 Visitor Camping Info.
- 116 WMSTR Endowment Fund Bldg.



- ATM
- Bathroom
- Canpground
- Defibrillator
- Emergency Communication Stations
- Engine Exhibition
- Entry Gate
- First Aid
- Food Stand
- Parade Route
- RR Crossing
- Sawmill
- Shopping
- Shuttle Stop
- Train Stop
- Waterwheel
- Worker Area

Circled numbers above indicate food/drink stands

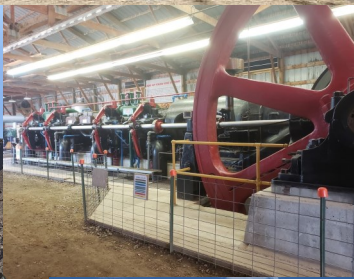
Red numbers and text above indicate Emergency Communication Stations

CALL: 1-833-424-2700



ROLLAG!

Western Minnesota Steam
Threshers' Reunion
Photos from past years!



CALL: 1-833-424-2700

Limitations & Exclusions

Insurance benefits are not payable for any loss due to, arising or resulting from:

1. suicide, attempted suicide or any intentionally self-inflicted injury of You, a Traveling Companion, Family Member or Business Partner booked to travel with You, while sane or insane;
2. an act of declared or undeclared war;
3. participating in maneuvers or training exercises of an armed service, except while participating in weekend or summer training for the reserve forces of the United States, including the National Guard;
4. riding or driving in races, or speed or endurance competitions or events;
5. mountaineering (engaging in the sport of scaling mountains generally requiring the use of picks, ropes, or other special equipment);
6. participating as professional in a stunt, athletic or sporting event or competition;
7. participating in skydiving or parachuting except parasailing, hang gliding, bungee cord jumping, extreme skiing, skiing outside marked trails or heli-skiing, any race, speed contests, spelunking or caving, or scuba diving if the depth exceeds 120 feet (40 meters) or if You are not certified to dive and a dive master is not present during the dive;
8. piloting or learning to pilot or acting as a member of the crew of any aircraft;
9. being Intoxicated as defined herein, or under the influence of any controlled substance unless as administered or prescribed by a Legally Qualified Physician;
10. the commission of or attempt to commit a felony or being engaged in an illegal occupation;
11. dental treatment (except as coverage is otherwise specifically provided herein);
12. due to a Pre-Existing Condition, as defined in the Plan. The Pre-Existing Condition Limitation does not apply to the Emergency Medical Evacuation or Return of Remains coverage;
13. any amount paid or payable under any Worker's Compensation, Disability Benefit or similar law;
14. a loss or damage caused by detention, confiscation or destruction by customs;
15. Elective Treatment and Procedures;
16. medical treatment during or arising from a Trip undertaken for the purpose or intent of securing medical treatment;
17. failure of any tour operator, Common Carrier, or other travel supplier, person or agency to provide the bargained-for travel arrangements for reasons other than Bankruptcy or Default;
18. a mental or nervous condition, unless hospitalized for that condition while the Plan is in effect for You;
19. a loss that results from a Sickness, Injury, disease or other condition, event or circumstance which occurs at a time when the Plan is not in effect for You; or
20. an assessment from a Legally Qualified Physician advising You in writing that You, a Traveling Companion, Family Member or Business Partner booked to travel with You are not Medically Fit to Travel, as defined in the Plan, at the time of purchase of Coverage for a Trip.

The plans also contain exclusions that apply specifically to Baggage and personal Effects.

Trip Cancellation and Trip Interruption benefits are only payable if a trip is canceled or interrupted due to a covered peril

For R774 only: Excess Insurance: The insurance provided by this Plan shall be in excess if all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.

For R774D only: The plans also contain exclusions that apply specifically to Baggage and personal Effects. The insurance provided (except for Accident and Sickness Medical Expense, Emergency Medical Evacuation, Medical Repatriation and Return of Remains) shall be in excess of all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.

WAIVER OF PRE-EXISTING CONDITION EXCLUSION

The exclusion for Pre-Existing Condition will be waived provided:

- (a) Your payment for this Plan is received within 21 days of the date Your initial Payment or Deposit for Your Trip is received; and
- (b) You are not disabled from travel at the time Your plan payment is paid.

Non-Insurance Services

Generali Global Assistance

FootprintID®

Blue Ribbon Bags

Generali Global Assistance Non-Insurance Service

Multi-lingual professionals are available 24 hours a day to provide help, advice and referrals for medical emergencies. We will help you locate local physicians, dentists, or medical facilities, and provide services for:

- Medical Consultation & Monitoring
- Medical Evacuation Arrangements
- Emergency Medical Payments
- Prescription Assistance
- Repatriation of Remains Arrangement
- 24 Hour Legal Assistance
- Language Interpretation Services
- Emergency Cash Transfer

A complete list of these services is included in your Plan Document.
To contact Generali Global Assistance:

Within U.S. & Canada
1-855-205-1232

Collect Worldwide
1-954-370-3251

Portable Personal Health Record Provided By FootprintID®

FootprintID® provides a secure solution for individuals to take control of their medical records and enables immediate access wherever they are in the world.

- Medical and Health Information is always at your fingertips anywhere travel takes you
- Documents are easily shared with physicians
- We, mobile and telephone access with reliable 24/7 support
- FootprintID® works anywhere in the world
- Register at tripmate.footprintid.com

Blue Ribbon Bags provides a service that will track and expedite the return of your delayed airline baggage.

- Find and return checked baggage delayed by the airline
- Blue Ribbon Bags covers EVERY flight, on EVERY airline, everywhere in the world
- Blue Ribbon Bags will update you every step of the way. Don't waste time tracking your luggage!
- Report lost airline bags at tripmate.blueribbonbags.com

YOUR PLAN NUMBER:

BASIC PLAN # R774 | DELUXE PLAN # R774D

Customer Service and Claims

This advertisement contains highlights of the plans developed by Trip Mate Inc., which include travel insurance coverages underwritten by United States Fire Insurance Company, Principal Office located in Morristown, New Jersey, under form series, T210 et al and TP-401 et al, and non-insurance Travel Assistance Services provided by Generali Global Assistance, FootprintID®, and Blue Ribbon Bags. The terms of insurance coverages in the plans may vary by jurisdiction and not all insurance coverages are available in all jurisdictions. **Insurance coverages in these plans are subject to terms, limitations and exclusions including an exclusion for pre-existing medical conditions.** In most states, your travel retailer is not a licensed insurance producer/agent, and is not qualified or authorized to answer technical questions about the terms, benefits, exclusions and conditions of the insurance offered or to evaluate the adequacy of your existing insurance coverage. Your travel retailer may be compensated for the purchase of a plan and may provide general information about the plans offered, including a description of the coverage and price. The purchase of travel insurance is not required in order to purchase any other product or service from your travel retailer. CA DOI toll free number is 800-927-4357. The cost of your plan is for the entire plan, which consists of both insurance and non-insurance components. Individuals looking to obtain additional information regarding the features and pricing of each travel plan component, please contact Trip Mate, Inc. (dba Trip Mate Insurance in CA and UT; CA license #0805270); 880 SW 145th Avenue #400 Pembroke Pines, FL 33027; 1-833-297-2258; assistancefees@tripmate.com. While Trip Mate, Inc. markets the travel insurance in these plans on behalf of USF, non-insurance components of the plans were added to the plans by Trip Mate, Inc., and Trip Mate, Inc. does not receive compensation from USF for providing the non-insurance components of the plans.

HEART OF THE NORTH TOURS

THE ONLY WAY TO ROLL!



ROLLAG!



4 DAYS 3 NIGHTS

(Thursday - Sunday)

Aug 29th - Sep 1st, 2024

Steam was **KING** back in the day! Here is a chance to **see** that raw power in action! Watch these black smoke belching machines pull huge plows, cut long logs down to size, thresh wheat & other crops, dig earth dirt with ease, transport by rail, all running on coal, wood, and any other fuel they can! **BIG** Machines with purpose! It's hard to imagine this equipment is over **100** & still running strong! There will be a full complement of other powered antiques too! Gasoline & Diesel will be showing off their prowess as well! And if that wasn't enough, you will be seeing **GREEN** too! The John Deere Expo is going to highlight the brand of choice throughout tractor history! Don't miss these mechanical super heroes of the past! These aren't just big boy toys - these are seriously powered work horses!

Tour Highlights:

- Visit the Becker County Museum
- Free Time to explore Detroit Lakes
- Two days at the Rollag Western Minnesota Steam Engine Reunion and John Deere Expo!
- Visit the Hjemkomst Center
- Visit Tamarac Wildlife Visitors Center
- Great lodging in Detroit Lakes!

Also:

- 3 Nights at the Lodge on Detroit Lake
- Four Included meals:
- Three Hotel Breakfasts
- One Dinner
- All Taxes & Tips on above services
- Luggage Handling
(one bag per person)

Pricing per person - based on room occupancy

| Description: | Double: | Triple: | Quad: | Single: |
|--------------------------|---------|---------|---------|---------|
| Tour cost: | \$1,629 | \$1,529 | \$1,429 | \$2,029 |
| TripAssure Basic | \$114* | \$107* | \$100* | \$142* |
| TripAssure Deluxe | \$138* | \$130* | \$121* | \$172* |
| Cancellation Waiver opt: | \$120 | \$120 | \$120 | \$150 |

NOTE: Cancellation Waiver opt is NOT insurance - it adds protection to cancel for any reason - see offer for full details

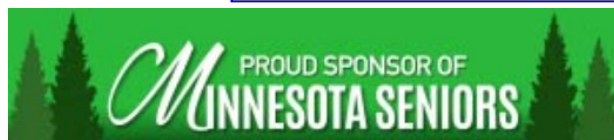
*The plan cost includes the plan premium and a fee for the non-insurance assistance services.

TripAssure is a registered trademark of Trip Mate - Travel protection is not required, but is highly recommended. Please contact Trip Mate customer service for all details about Trip Protection: 1-833-297-2258

\$400 per person deposit due with reservation
Final Payment is due by July 15th, 2024

And! As always on every multiple-day HEART OF THE NORTH TOUR:

- **At-home pickup** within designated zones at **NO Additional Charge**
- Deluxe Motorcoach driven by an experienced professional driver
- Free Bottled Water and Free on-board snacks!
- Free on-board WiFi! (within the United States)
- The attentive guidance, experience & hospitality of **Two HEART OF THE NORTH TOURS** Professional tour managers at your service throughout the entire tour!



CALL: 1-833-424-2700