

HEART OF THE NORTH TOURS

THE APOSTLE ISLANDS OF WISCONSIN



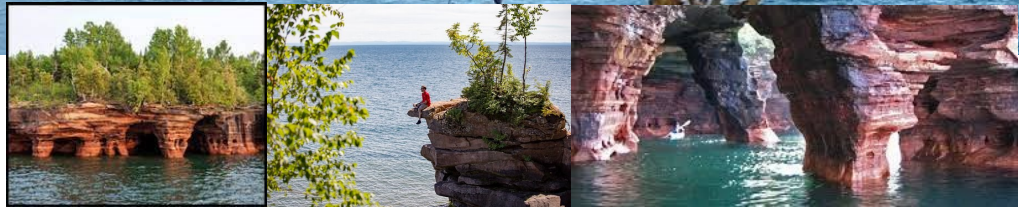
July 29th - August 1st 2024

GW1072924

1-833-424-2700 or
heartofthenorthtours.com

HEART OF THE NORTH TOURS

THE ONLY WAY TO ROLL!



Itinerary:

Day 1 Monday, July 29

At-home pickup

A car pulls up, the driver ready to take your luggage, and off you go! Headed to board the coach, leaving your vehicle safely home.

Northern Great Lakes Visitors Center

Depart Eagan, MN this morning and travel to Ashland, Wisconsin. Your first stop will be the Northern Great Lakes Visitor Center. The Center includes a five-story observation tower, wildlife viewing platform, 100-seat theater, interpretive and historic exhibits and regional visitor information. There is also an accessible looped 2/3-mile boardwalk trail system that winds through the cedar and tamarack wetlands.

Step on Guide of Ashland

After the Visitor Center a step-on guide will join the group and share historic Ashland. Ashland is known as the Mural Capitol of Wisconsin. Also stop at an artesian well and mosaic tunnel.

Three night stay

Lodging will be at the beautiful resort & casino Legendary Waters. The hotel features panoramic Lake Superior and Apostle Islands.

Dinner

Included this evening is dinner at a local restaurant. **(D)**

Day 2 Tuesday, July 30

Ferry to Madeline Island & Guided Tour

This morning board the ferry to Madeline Island, one of the Apostle Islands. The journey across Lake Superior provides spectacular views of the Lake itself and several of the 22 Apostle Islands. Once on the Island, an experienced guide takes your group on a narrated tour showcasing the Island's natural beauty, culture, and rich history. Enjoy the grand display of wildflowers in July!

Pub Lunch on Madeline Island

Lunch is included today at one of the island's local pubs.

Madeline Island Historical Museum

Discover 300 years of colorful Island history at the Madeline Island Museum. Beginning with the first recorded visits by French voyageurs and early fur traders to the advent of summer cottagers who made the island their summer home, the Museum tells the whole story. Beautiful examples of Chippewa beadwork and other unique artifacts help you discover and appreciate the life styles of the first Island residents.

Free Time on Island

Enjoy some free time this afternoon to explore the island on your own. Browse through the historic Woods Hall Craft Shop and other unique gift shops or take a relaxing stroll down one of the sandy beaches.

Return to Hotel

Return on the ferry to the mainland and your hotel. Enjoy a free evening and dinner on your own. **(B,L)**

Day 3 Wednesday, July 31

Apostle Island Cruise Tour

This morning after breakfast, take a cruise through the Apostle Islands viewing two lighthouses, a brownstone quarry site, a historic fishing



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APOSTLE ISLANDS!



camp, and around Devils Island to view the spectacular sea caves. On this narrated, scenic tour, you'll pass extraordinary natural scenery, beautiful historic Raspberry and Devils Island Lighthouses, standing rocks, extensive sea caves, and marine wildlife. Learn the rich history of centuries of human interaction with Wisconsin's "Crown Jewels" on majestic Lake Superior.

Victorian Luncheon at Old Rittenhouse Inn

Next, you enjoy a 3-Course Victorian Luncheon at the Landmark Restaurant at Old Rittenhouse Inn.

Guided Bayfield Tour

Following lunch, meet your local guide for a tour of the Bayfield area. This charming shoreline village has been named "Best Little Town in the Midwest". This tour will also include a stop at the area's local farms.

Dinner at a local restaurant

After your Bayfield Tour you will have an included dinner at a local restaurant.

Native American Dance Show

This evening enjoy a Native American Dance Show. A local dance troupe will showcase traditional dances native to the Great Lakes Region. (B,L,D)



Day 4 Thursday, August 1

Depart for Home

After breakfast this morning, you depart the hotel and make several picturesque stops in Duluth, Minnesota.



Leif Erikson Park & Rose Garden

Duluth's Rose Garden is a 4.5 acre portion of Leif Erikson Park and features over 3,000 rose bushes and other plants. A statue of Leif Erikson, the Stone Memorial Fountain, and a gazebo all make a wonderful setting for pictures.

Explore Canal Park

The Duluth Lakewalk is famous and well-known to all who have visited Canal Park, Duluth Minnesota. The Duluth Lakewalk is a relaxing location to stroll along the shore of Lake Superior. Here you will have lunch on your own.



Enger Tower & Park

Enger Park rests above Duluth's West End on a site once called Grand Mountain. The park was developed on land purchased with money donated by West End furniture dealer Bert Enger in 1921. His 1931 will included more money for the park's development, and in 1939 Enger Tower was built in the park in his honor. Today the park includes the American-Japanese Peace Bell, a gift from Duluth's sister city of Ohara-Isumi.

Tobies Restaurant & Bakery

Finally make a stop at Tobies in Hinckley. Tobies Restaurant and Bakery has been "A Traveler's Tradition Since 1948". Tobies Legendary Bakery includes caramel, cinnamon, and pecan caramel rolls!



Continue toward home with memories of the Apostle Islands and Lake Superior. (B)

Return Home!

As the coach pulls into the parking lot, your drivers and cars await to gather you, your luggage and any treasures you might have gotten on the tour, whisking you home!



By Great Day in the Mornin' Photography
Pow Wow @ Red Cliff Indian Res. WI

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APOSTLE ISLANDS!



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Limitations & Exclusions

Insurance benefits are not payable for any loss due to, arising or resulting from:

1. suicide, attempted suicide or any intentionally self-inflicted injury of You, a Traveling Companion, Family Member or Business Partner booked to travel with You, while sane or insane;
2. an act of declared or undeclared war;
3. participating in maneuvers or training exercises of an armed service, except while participating in weekend or summer training for the reserve forces of the United States, including the National Guard;
4. riding or driving in races, or speed or endurance competitions or events;
5. mountaineering (engaging in the sport of scaling mountains generally requiring the use of picks, ropes, or other special equipment);
6. participating as professional in a stunt, athletic or sporting event or competition;
7. participating in skydiving or parachuting except parasailing, hang gliding, bungee cord jumping, extreme skiing, skiing outside marked trails or heli-skiing, any race, speed contests, spelunking or caving, or scuba diving if the depth exceeds 120 feet (40 meters) or if You are not certified to dive and a dive master is not present during the dive;
8. piloting or learning to pilot or acting as a member of the crew of any aircraft;
9. being Intoxicated as defined herein, or under the influence of any controlled substance unless as administered or prescribed by a Legally Qualified Physician;
10. the commission of or attempt to commit a felony or being engaged in an illegal occupation;
11. dental treatment (except as coverage is otherwise specifically provided herein);
12. due to a Pre-Existing Condition, as defined in the Plan. The Pre-Existing Condition Limitation does not apply to the Emergency Medical Evacuation or Return of Remains coverage;
13. any amount paid or payable under any Worker's Compensation, Disability Benefit or similar law;
14. a loss or damage caused by detention, confiscation or destruction by customs;
15. Elective Treatment and Procedures;
16. medical treatment during or arising from a Trip undertaken for the purpose or intent of securing medical treatment;
17. failure of any tour operator, Common Carrier, or other travel supplier, person or agency to provide the bargained-for travel arrangements for reasons other than Bankruptcy or Default;
18. a mental or nervous condition, unless hospitalized for that condition while the Plan is in effect for You;
19. a loss that results from a Sickness, Injury, disease or other condition, event or circumstance which occurs at a time when the Plan is not in effect for You; or
20. an assessment from a Legally Qualified Physician advising You in writing that You, a Traveling Companion, Family Member or Business Partner booked to travel with You are not Medically Fit to Travel, as defined in the Plan, at the time of purchase of Coverage for a Trip.

The plans also contain exclusions that apply specifically to Baggage and personal Effects.

Trip Cancellation and Trip Interruption benefits are only payable if a trip is canceled or interrupted due to a covered peril

For R774 only: Excess Insurance: The insurance provided by this Plan shall be in excess if all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.

For R774D only: The plans also contain exclusions that apply specifically to Baggage and personal Effects. The insurance provided (except for Accident and Sickness Medical Expense, Emergency Medical Evacuation, Medical Repatriation and Return of Remains) shall be in excess of all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.

WAIVER OF PRE-EXISTING CONDITION EXCLUSION

The exclusion for Pre-Existing Condition will be waived provided:

- (a) Your payment for this Plan is received within 21 days of the date Your initial Payment or Deposit for Your Trip is received; and
- (b) You are not disabled from travel at the time Your plan payment is paid.

Non-Insurance Services

Generali Global Assistance

FootprintID®

Blue Ribbon Bags

Generali Global Assistance Non-Insurance Service

Multi-lingual professionals are available 24 hours a day to provide help, advice and referrals for medical emergencies. We will help you locate local physicians, dentists, or medical facilities, and provide services for:

- Medical Consultation & Monitoring
- Medical Evacuation Arrangements
- Emergency Medical Payments
- Prescription Assistance
- Repatriation of Remains Arrangement
- 24 Hour Legal Assistance
- Language Interpretation Services
- Emergency Cash Transfer

A complete list of these services is included in your Plan Document.
To contact Generali Global Assistance:

Within U.S. & Canada
1-855-205-1232

Collect Worldwide
1-954-370-3251

Portable Personal Health Record Provided By FootprintID®

FootprintID® provides a secure solution for individuals to take control of their medical records and enables immediate access wherever they are in the world.

- Medical and Health Information is always at your fingertips anywhere travel takes you
- Documents are easily shared with physicians
- We, mobile and telephone access with reliable 24/7 support
- FootprintID® works anywhere in the world
- Register at tripmate.footprintid.com

Blue Ribbon Bags provides a service that will track and expedite the return of your delayed airline baggage.

- Find and return checked baggage delayed by the airline
- Blue Ribbon Bags covers EVERY flight, on EVERY airline, everywhere in the world
- Blue Ribbon Bags will update you every step of the way. Don't waste time tracking your luggage!
- Report lost airline bags at tripmate.blueribbonbags.com

YOUR PLAN NUMBER:

BASIC PLAN # R774 | DELUXE PLAN # R774D

Customer Service and Claims

This advertisement contains highlights of the plans developed by Trip Mate Inc., which include travel insurance coverages underwritten by United States Fire Insurance Company, Principal Office located in Morristown, New Jersey, under form series, T210 et al and TP-401 et al, and non-insurance Travel Assistance Services provided by Generali Global Assistance, FootprintID®, and Blue Ribbon Bags. The terms of insurance coverages in the plans may vary by jurisdiction and not all insurance coverages are available in all jurisdictions. **Insurance coverages in these plans are subject to terms, limitations and exclusions including an exclusion for pre-existing medical conditions.** In most states, your travel retailer is not a licensed insurance producer/agent, and is not qualified or authorized to answer technical questions about the terms, benefits, exclusions and conditions of the insurance offered or to evaluate the adequacy of your existing insurance coverage. Your travel retailer may be compensated for the purchase of a plan and may provide general information about the plans offered, including a description of the coverage and price. The purchase of travel insurance is not required in order to purchase any other product or service from your travel retailer. CA DOI toll free number is 800-927-4357. The cost of your plan is for the entire plan, which consists of both insurance and non-insurance components. Individuals looking to obtain additional information regarding the features and pricing of each travel plan component, please contact Trip Mate, Inc. (dba Trip Mate Insurance in CA and UT; CA license #0805270); 880 SW 145th Avenue #400 Pembroke Pines, FL 33027; 1-833-297-2258; assistancefees@tripmate.com. While Trip Mate, Inc. markets the travel insurance in these plans on behalf of USF, non-insurance components of the plans were added to the plans by Trip Mate, Inc., and Trip Mate, Inc. does not receive compensation from USF for providing the non-insurance components of the plans.

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APOSTLE ISLANDS!

4 DAYS 3 NIGHTS

(Monday - Thursday)

July 29th - Aug 1st, 2024

Off the northern tip of Wisconsin they are known for lighthouses, sandstone sea caves, old growth remnant forests and natural animal habitats. It is said the islands were named by the Jesuits, who enjoyed giving Holy Names to new places. Come explore like a fur-trader and discover this distant land on America's North Shore.

Tour Highlights:

- Guided Tour of Ashland, Wisconsin
- Northern Great Lakes Visitors Center
- Day on Madeline Island
 - Roundtrip Ferry
 - Guided Island Tour & Free Time
 - Pub Lunch
 - Madeline Island Historical Museum
- Apostle Island Grand Tour Cruise
- Guided Bayfield Tour & local farm
- Victorian Luncheon at Old Rittenhouse Inn
- Native American Dance Show
- Visit Duluth's Canal Park
- Tour Leif Erikson Park & Rose Garden
- Tour Enger Tower & Park

Also:

- 3 Nights at Legendary Waters Resort!
- Seven Included meals:
 - Three Hotel Breakfasts
 - Two Lunches
 - Two Dinners
- All Taxes & Tips on above services
- Luggage Handling
(one bag per person)

Pricing per person - based on room occupancy

| Description: | Double: | Triple: | Quad: | Single: |
|--------------------------|---------|---------|---------|---------|
| Tour cost: | \$1,829 | \$1,729 | \$1,629 | \$2,179 |
| TripAssure Basic | \$128* | \$121* | \$114* | \$153* |
| TripAssure Deluxe | \$155* | \$147* | \$138* | \$185* |
| Cancellation Waiver opt: | \$120 | \$120 | \$120 | \$180 |

NOTE: Cancellation Waiver opt is NOT insurance - it adds protection to cancel for any reason - see offer for full details

*The plan cost includes the plan premium and a fee for the non-insurance assistance services.

TripAssure is a registered trademark of Trip Mate - Travel protection is not required, but is highly recommended. Please contact Trip Mate customer service for all details about Trip Protection: 1-833-297-2258

\$400 per person deposit due with reservation
Final Payment is due by June 9th, 2024

And! As always on every multiple-day HEART OF THE NORTH TOUR:

- **At-home pickup** within designated zones at **NO Additional Charge**
- Deluxe Motorcoach driven by an experienced professional driver
- Free Bottled Water and Free on-board snacks!
- Free on-board WiFi! (within the United States)
- The attentive guidance, experience & hospitality of **Two HEART OF THE NORTH TOURS** Professional tour managers at your service throughout the entire tour!



CALL: 1-833-424-2700