

HEART OF THE NORTH TOURS

# MEDORA

THE MUSICAL -  
TEDDY ROOSEVELT & MORE



July 24th - 27th 2024

GND072424

[heartofthenorthtours.com](http://heartofthenorthtours.com) or 833-424-2700

# HEART OF THE NORTH TOURS

THE ONLY WAY TO ROLL!



## Itinerary

### Day 1 Wednesday, July 24

#### **At-home pickup**

A car pulls up, the driver ready to take your luggage, and off you go! Headed to board the coach, leaving your vehicle safely home.

#### **Depart for Bismarck, ND**

This morning depart for Bismarck, ND with rest stops enroute.

#### **Lunch stop on own at Brewhalle - Market in Fargo, North Dakota**

Lunch stop on own at the 1880 building that Drekker Brewing Company calls home was originally built as a locomotive repair building and foundry. It's the last piece of a large railroad facility and one of the oldest buildings in the Fargo-Moorhead area. This is the biggest craft & food market ever done with two floors and 60+ booths of local and regional makers in the Magic Factory and Odditorium!



#### **Overnight Lodging in Bismarck, North Dakota**

Arrive in Bismarck for your overnight stay at the Fairfield Inn & Suites North.

#### **Dinner Cruise on the Lewis & Clark Riverboat**

Tonight, enjoy a dinner cruise on the Lewis & Clark Riverboat. Cruise down the fabulous Missouri River and enjoy a delicious meal. (D)

### Day 2 Thursday, July 25

#### **Guided Tour of Medora, North Dakota & Theodore Roosevelt National Park**

Depart hotel early morning as you make your way to Medora. Upon arrival you will be greeted by your Step On Guide for a tour of Medora and Theodore Roosevelt National Park South.



#### **Free Time for Lunch & Shopping in Downtown Medora**

Step back in time when cattle was king on the prairie and Old West towns like Medora were gathering places for the people brave enough to settle in the rugged Badlands. Medora still maintains the charms of the "old" days and shares them with thousands of visitors each year. Its quaint downtown area offers shopping, touring, eating and stagecoach rides. Enjoy lunch on your own.

#### **Old Town Hall Theater Show**

Old Town Hall Theater is a cozy and beautiful theater built in the spot of the Medora Town Hall where Theodore Roosevelt himself visited in 1902. Today, it plays host to great family entertainment and live acts from around the country. Enjoy the Teddy Roosevelt Show this afternoon.

#### **Overnight Lodging at Rough Rider Hotel**

Overnight at the Rough Rider Hotel. Named for the volunteer cavalry unit led by America's 26th President, Theodore Roosevelt, you'll fall in love the moment you arrive and see the immense hearth reaching to the tin-tiled ceiling, with walls housing one of the largest private (yet available for you to read) library of books on, and by, Theodore Roosevelt.



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# Medora, North Dakota!

## Pitchfork Fondue Dinner

This evening enjoy a Pitchfork Fondue Dinner. Every evening chefs load steaks onto pitchforks and fondue them western style. Savor your steak as you overlook the picturesque Badlands from atop a bluff at the Tjaden Terrace.



## Medora Musical

Tonight you have reserved tickets for the Medora Musical. Set in the outdoor splendor of the rugged North Dakota Badlands, this professionally produced, high energy, western-style musical show is proudly dedicated to the legacy of America's 26th President, Theodore Roosevelt, and the time he spent here in the Badlands of the Dakota Territory. There's no other show quite like it. **(B,D)**

## Day 3 Friday, July 26

### Gospel Brunch & Show

Start the day with this toe-tappin' gospel revue which will give you a gorgeous gospel glow and have you humming all day long! Whether you grew up with gospel music or you just want to hear some great music and a good gospel origin story, the Gospel Brunch is made for you.

Start brunch with a beautiful array of your brunch favorites — endless helpings of egg bakes, breakfast meats and more. Then take in a refreshed gospel celebration with a full band and gospel quartet.

And it's all hosted by the "Queen of the West," Emily Walter!



### Scenic Driving View of the Enchanted Highway

The Enchanted Highway begins at Exit 72 on I-94 near Gladstone and terminates 32 miles down the road in the small town of Regent. Beginning with "Geese in Flight" at Exit 72, large metal sculptures are placed along the county highway, each with parking area and kiosk except "Geese in Flight," which is viewable from adjacent interstate. Sculptures include "World's Largest Tin Family," "Teddy Rides Again," "Pheasants on the Prairie," "Grasshoppers in the Field," "Deer Crossing" and "Fisherman's Dream."

### Overnight Lodging in Bismarck

Return to Bismarck for your overnight stay at the Fairfield Inn & Suites North. **(B)**

## Day 4 Saturday, July 27

### Depart hotel

Enjoy breakfast at the hotel prior to check out. We'll depart hotel this morning for home!

### National Buffalo Museum

On our travel back home, you stop at The National Buffalo Museum is a 6000 square foot facility housed in a rustic log building at the Frontier Village in Jamestown, North Dakota. Museum exhibits focus primarily on the history of bison in the plains culture, but displays include Plains Indian artifacts; a wide variety of artwork; the 19th century firearms used by bison hunters; remains of prehistoric bison; and other wildlife of North Dakota.



### Lunch stop on own in Fargo, North Dakota

You will return to Fargo for your lunch stop on your own. If you so choose, we may stop, once again, at the Brewhalle Market and visit the two floors and 60+ booths of local and regional makers in the Magic Factory and Odditorium that you might have missed the first time.

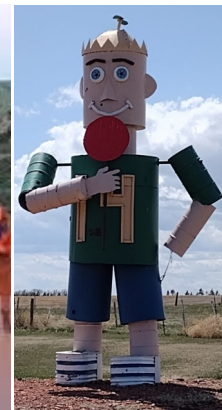


### Tour the Runestone Museum

This afternoon visit The World Famous and controversial Kensington Runestone was the Runestone Museum's only artifact when it opened its' doors in 1958. Since then, the museum has grown to include additional artifacts found in Minnesota that relate to Middle-Age Nordic explorers. The 40 piece collection includes the Climax fire steel, found in Climax, Minnesota that was part of the Middle Age Nordic collection at the University Museum in Oslo long before the discovery of the Kensington Runestone. The Climax fire-steel is one of the only Middle Age Nordic fire steels on display in North America. Depart homeward after this visit - we will stop for dinner on your own enroute.

### Return Home!

As the coach pulls into the parking lot, your drivers and cars await to gather you, your luggage and any treasures you might have gotten on the tour, whisking you home! **(B)**



**CALL: 1-833-424-2700**

# Medora, North Dakota!



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## Limitations & Exclusions

### Insurance benefits are not payable for any loss due to, arising or resulting from:

1. suicide, attempted suicide or any intentionally self-inflicted injury of You, a Traveling Companion, Family Member or Business Partner booked to travel with You, while sane or insane;
2. an act of declared or undeclared war;
3. participating in maneuvers or training exercises of an armed service, except while participating in weekend or summer training for the reserve forces of the United States, including the National Guard;
4. riding or driving in races, or speed or endurance competitions or events;
5. mountaineering (engaging in the sport of scaling mountains generally requiring the use of picks, ropes, or other special equipment);
6. participating as professional in a stunt, athletic or sporting event or competition;
7. participating in skydiving or parachuting except parasailing, hang gliding, bungee cord jumping, extreme skiing, skiing outside marked trails or heli-skiing, any race, speed contests, spelunking or caving, or scuba diving if the depth exceeds 120 feet (40 meters) or if You are not certified to dive and a dive master is not present during the dive;
8. piloting or learning to pilot or acting as a member of the crew of any aircraft;
9. being Intoxicated as defined herein, or under the influence of any controlled substance unless as administered or prescribed by a Legally Qualified Physician;
10. the commission of or attempt to commit a felony or being engaged in an illegal occupation;
11. dental treatment (except as coverage is otherwise specifically provided herein);
12. due to a Pre-Existing Condition, as defined in the Plan. The Pre-Existing Condition Limitation does not apply to the Emergency Medical Evacuation or Return of Remains coverage;
13. any amount paid or payable under any Worker's Compensation, Disability Benefit or similar law;
14. a loss or damage caused by detention, confiscation or destruction by customs;
15. Elective Treatment and Procedures;
16. medical treatment during or arising from a Trip undertaken for the purpose or intent of securing medical treatment;
17. failure of any tour operator, Common Carrier, or other travel supplier, person or agency to provide the bargained-for travel arrangements for reasons other than Bankruptcy or Default;
18. a mental or nervous condition, unless hospitalized for that condition while the Plan is in effect for You;
19. a loss that results from a Sickness, Injury, disease or other condition, event or circumstance which occurs at a time when the Plan is not in effect for You; or
20. an assessment from a Legally Qualified Physician advising You in writing that You, a Traveling Companion, Family Member or Business Partner booked to travel with You are not Medically Fit to Travel, as defined in the Plan, at the time of purchase of Coverage for a Trip.

**The plans also contain exclusions that apply specifically to Baggage and personal Effects.**

**Trip Cancellation and Trip Interruption benefits are only payable if a trip is canceled or interrupted due to a covered peril**

*For R774 only: Excess Insurance: The insurance provided by this Plan shall be in excess if all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.*

*For R774D only: The plans also contain exclusions that apply specifically to Baggage and personal Effects. The insurance provided (except for Accident and Sickness Medical Expense, Emergency Medical Evacuation, Medical Repatriation and Return of Remains) shall be in excess of all other valid and collectible Insurance or indemnity. If at the time of the occurrence of any loss there is other valid and collectible insurance or indemnity in place, We shall be liable only for the excess of the amount of loss, over the amount of such other insurance or indemnity, and applicable deductible. Recovery of losses from other parties does not result in a refund of plan payment paid.*

#### WAIVER OF PRE-EXISTING CONDITION EXCLUSION

The exclusion for Pre-Existing Condition will be waived provided:

- (a) Your payment for this Plan is received within 21 days of the date Your initial Payment or Deposit for Your Trip is received; and
- (b) You are not disabled from travel at the time Your plan payment is paid.

## Non-Insurance Services

Generali Global Assistance

FootprintID®

Blue Ribbon Bags

## Generali Global Assistance Non-Insurance Service

Multi-lingual professionals are available 24 hours a day to provide help, advice and referrals for medical emergencies. We will help you locate local physicians, dentists, or medical facilities, and provide services for:

- Medical Consultation & Monitoring
- Medical Evacuation Arrangements
- Emergency Medical Payments
- Prescription Assistance
- Repatriation of Remains Arrangement
- 24 Hour Legal Assistance
- Language Interpretation Services
- Emergency Cash Transfer

A complete list of these services is included in your Plan Document.  
To contact Generali Global Assistance:

**Within U.S. & Canada**  
1-855-205-1232

**Collect Worldwide**  
1-954-370-3251

## Portable Personal Health Record Provided By FootprintID®

FootprintID® provides a secure solution for individuals to take control of their medical records and enables immediate access wherever they are in the world.

- Medical and Health Information is always at your fingertips anywhere travel takes you
- Documents are easily shared with physicians
- We, mobile and telephone access with reliable 24/7 support
- FootprintID® works anywhere in the world
- Register at [tripmate.footprintid.com](http://tripmate.footprintid.com)

## Blue Ribbon Bags provides a service that will track and expedite the return of your delayed airline baggage.

- Find and return checked baggage delayed by the airline
- Blue Ribbon Bags covers EVERY flight, on EVERY airline, everywhere in the world
- Blue Ribbon Bags will update you every step of the way. Don't waste time tracking your luggage!
- Report lost airline bags at [tripmate.blueribbonbags.com](http://tripmate.blueribbonbags.com)

#### YOUR PLAN NUMBER:

**BASIC PLAN # R774 | DELUXE PLAN # R774D**

## Customer Service and Claims

This advertisement contains highlights of the plans developed by Trip Mate Inc., which include travel insurance coverages underwritten by United States Fire Insurance Company, Principal Office located in Morristown, New Jersey, under form series, T210 et al and TP-401 et al, and non-insurance Travel Assistance Services provided by Generali Global Assistance, FootprintID®, and Blue Ribbon Bags. The terms of insurance coverages in the plans may vary by jurisdiction and not all insurance coverages are available in all jurisdictions. **Insurance coverages in these plans are subject to terms, limitations and exclusions including an exclusion for pre-existing medical conditions.** In most states, your travel retailer is not a licensed insurance producer/agent, and is not qualified or authorized to answer technical questions about the terms, benefits, exclusions and conditions of the insurance offered or to evaluate the adequacy of your existing insurance coverage. Your travel retailer may be compensated for the purchase of a plan and may provide general information about the plans offered, including a description of the coverage and price. The purchase of travel insurance is not required in order to purchase any other product or service from your travel retailer. CA DOI toll free number is 800-927-4357. The cost of your plan is for the entire plan, which consists of both insurance and non-insurance components. Individuals looking to obtain additional information regarding the features and pricing of each travel plan component, please contact Trip Mate, Inc. (dba Trip Mate Insurance in CA and UT; CA license #0805270); 880 SW 145th Avenue #400 Pembroke Pines, FL 33027; 1-833-297-2258; [assistancefees@tripmate.com](mailto:assistancefees@tripmate.com). While Trip Mate, Inc. markets the travel insurance in these plans on behalf of USF, non-insurance components of the plans were added to the plans by Trip Mate, Inc., and Trip Mate, Inc. does not receive compensation from USF for providing the non-insurance components of the plans.

# HEART OF THE NORTH TOURS

THE ONLY WAY TO ROLL!



## Medora, North Dakota!

4 DAYS 3 NIGHTS

(Wednesday - Saturday)

July 24th - 27th, 2024

Visiting Medora, North Dakota is like stepping into the pages of a Western novel. This quaint town, nestled in the scenic Badlands, offers a charming blend of history, culture, and natural beauty. We will witness the rugged landscape of Theodore Roosevelt National Park, where bison roam freely against a backdrop of towering rock formations. Then, wander through the streets of Medora, lined with historic buildings and lively shops selling everything from cowboy boots to local artisan crafts. No visit to Medora is ever complete without a performance at the Medora Musical, a lively outdoor extravaganza celebrating the spirit of the American West. Soak in the sunset over the Badlands and enjoy the savory pitchfork fondue cowboy steak, this visit to Medora promises an authentic Western experience that's sure to leave a lasting impression!

### Tour Highlights:

- Brewhalle - Market
- Lewis & Clark Dinner Cruise
- Guided Tour of Medora and Theodore Roosevelt National Park!
- Old Town Hall Theater Show
- Pitchfork Fondue Dinner
- **MEDORA!** The Musical
- Gospel Brunch & Show
- Travel the Enchanted Highway Sights!
- Visit the Runestone Museum
- Shopping in Medora

### Also:

- Three Nights of great lodging
- Six Included meals:
  - Three Hotel Breakfasts
  - One Brunch
  - Two Dinners
- All Taxes & Tips on above services
- Luggage Handling (*one bag per person*)



### Pricing per person - based on room occupancy

Description:	Double:	Triple:	Quad:	Single:
Tour cost:	\$1,879	\$1,779	\$1,679	\$2,279
TripAssure Basic	\$132*	\$125*	\$118*	\$160*
TripAssure Deluxe	\$160*	\$151*	\$143*	\$194*
Cancellation Waiver opt:	\$120	\$120	\$120	\$150

**NOTE:** Cancellation Waiver opt is NOT insurance - it adds protection to cancel for any reason - see offer for full details

\*The plan cost includes the plan premium and a fee for the non-insurance assistance services.

TripAssure is a registered trademark of Trip Mate - Travel protection is not required, but is highly recommended. Please contact Trip Mate customer service for all details about Trip Protection: 1-833-297-2258

**\$400 per person deposit due with reservation**  
Final Payment is due by **JUNE 4th, 2024**

### And! As always on every multiple-day **HEART OF THE NORTH TOUR:**

- **At-home pickup** within designated zones at **NO Additional Charge**
- Deluxe Motorcoach driven by an experienced professional driver
- Free Bottled Water and Free on-board snacks!
- Free on-board WiFi! (within the United States)
- The attentive guidance, experience & hospitality of **Two HEART OF THE NORTH TOURS** Professional tour managers at your service throughout the entire tour!



# CALL: 1-833-424-2700